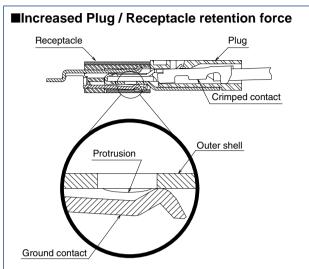
1.0 mm Pitch, Board-to-Wire LCD Interface Connectors

MDF76 Series





■Features

1. High-speed data transfer

Ground contacts opposite the signal contacts (Receptacle) provide superior impedance matching.

2. EMI protection

Metal shell provides shielding and ground connections.

3. Increased Plug / Receptacle retention force

Unique configuration of the receptacle ground contacts mating with the corresponding plug increases the retention force between them.

(MDF76-30P-1 Plug mated with MDF76KBW or MDF76LBRW Receptacles.)

4. Incorrect insertion prevention

Built-in polarizing features prevent reverse insertion of the plug in the receptacle.

5. High board retention force

Metal shell is soldered directly to the PC board.

6. RoHS compliant

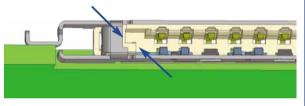
All components and materials comply with the requirements of EU Directive 2002/95/EC.

■Applications

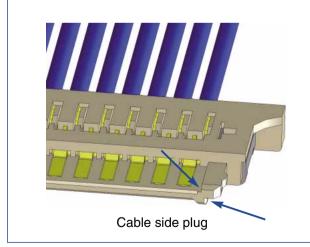
Notebook computers, desktop computers, Liquid Crystal Panels, LCD monitors and other devices requiring discrete wire connections with a low-profile high performance connectors.

■Incorrect insertion prevention

A vertically asymmetrical key form prevents reverse insertion.



Board side receptacle



■Specifications

| Ratings | Current rating (Note 1) | Wire size | AWG 28 to 30: 1.0 A AWG 32: 0.8 A | Operating temperature range Operating humidity range | -40°C to +85°C (Note 2) RH 20% to 80% |
|---------|-------------------------|-----------|--------------------------------------|---|--|
| Railigs | (Note 1) | WITE SIZE | AWG 36: 0.5 A | Storage temperature range | -10°C to +60°C (Note 3) |
| | Voltage rating | | 200 V AC | Storage humidity range | RH 40% to 70% (Note 3) |

| Item | Specification | Conditions | |
|------------------------------|---|---|--|
| 1. Insulation resistance | 100 MΩ min. | 100 V DC | |
| 2. Withstanding voltage | No flashover or insulation breakdown | 500 V AC / 1 minute | |
| 3. Contact resistance | 40 mΩ max. | 20 mV max., at 1 mA. | |
| 4. Durability | Contact resistance: $80 \text{ m}\Omega$ max. No deformation of components affecting performance. | 50 cycles | |
| 5. Vibration | No electrical discontinuity of 1 μ s or longer No damage, cracks or parts dislocation. | Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 10 cycles in each of the 3 axial directions | |
| 6. Shock | No electrical discontinuity of 1 μ s or longer No damage, cracks or parts dislocation. | Acceleration of 490 m/s², 11 ms duration, sine half-wave, 3 cycles in each of the 3 axis | |
| 7. Humidity | Contact resistance: 80 m Ω max., Insulation resistance: 50 M Ω min. | 96 hours at 60 ±2°C, and humidity of 90% to 95% | |
| 8. Temperature cycle | Contact resistance: $80 \text{ m}\Omega$ max., Insulation resistance: $50 \text{ M}\Omega$ min. No damage, cracks or parts dislocation. | -55°C → 5 to 35 °C → 85 °C → 5 to 35 °C Times: 30 min. → 2 min. to 3 min. → 30 min. → 2min. to 3 min. 5 cycle | |
| Resistance to soldering heat | No deformation of components affecting performance. | Reflow : At the recommended temperature profile Manual soldering : 300℃ for 3 seconds | |

- Note 1: The current rating will differ depending on the wire size used.
- Note 2: Includes temperature rise caused by current flow.
- Note 3: The term "storage" refers to products stored for a long period prior to mounting and use. The operating temperature and humidity range covers the non-conducting condition of connectors after board mounting and the temporary storage conditions of transportation, etc.

■Material

Plug

| Part | Material | Finish | Remarks |
|---------------|-----------------|--------------|---------|
| Insulator | Polyamide | Color: Beige | UL94V-0 |
| Ground plate | Stainless steel | Tin plated | |
| Crimp contact | Phosphor bronze | Gold plated | |

Receptacle

| Part | Material | Finish | Remarks |
|----------------|---------------------------|------------------------------------|---------|
| Insulator | Polyamide or LCP (Note 4) | Color: Beige or black (Note 5) | UL94V-0 |
| Contacts | Phosphor bronze | Gold plated | |
| Ground contact | Stainless steel | Tin plated | |
| Shell | Januess steer | Tin plated or gold plated (Note 6) | UL94V-0 |

- Note 4: Low profile receptacles MDF76KBW and MDF76LBRW are polyamide.
 - High profile receptacles MDF76TW, MDF76URW, and MDF76GW are LCP.
- Note 5: Low profile receptacles MDF76KBW, MDF76TW, and MDF76GW are beige. Reverse mounting MDF76LBRW and MDF76URW are black.
- Note 6: Low profile receptacles MDF76KBW and MDF76LBRW have tin plating on the solder leads.
 - High profile receptacles MDF76TW, MDF76URW and MDF76GW have gold plating on the solder leads.

■Ordering information

●Plug

•Receptacle

$$\frac{\mathsf{MDF76}}{\bullet} \; \frac{\#}{@} - \frac{*}{@} \; \frac{\mathsf{P}}{•} - \frac{1}{•} \; \frac{\mathsf{C}}{•}$$

| MDF76 | ** | _ | * | S | _ | 1 | H |
|-------|----|---|---|---|---|---|---|
| 0 | 2 | | 3 | 4 | | 6 | 6 |

| Series Name : MDF76 | Number of contacts : 30 |
|---------------------------|-------------------------|
| 2 Form type | Connector type |
| Plug Blank : Standard | P : Plug |
| Receptacle (Low profile) | S : Receptalce |
| KBW : Standard, mid-mount | 6 Contact pitch : 1 mm |
| LBRW : Reverse, mid-mount | 6 Housing type |
| Receptacle (High profile) | C : Crimp |
| TW : Standard, mid-mount | H : Right angle SMT |
| URW : Reverse, mid-mount | |
| GW : Standard, top board | |

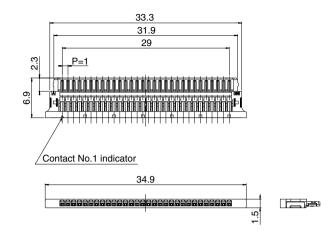
Contacts

MDF76 -
$$\frac{2836}{10}$$
 PCF A

| Applicable conductor | Plating |
|---------------------------------|-----------------|
| 2836 : AWG# 28 to 36 | A : Gold plated |
| Packaging | |
| PCF : Male crimp contact / reel | |

■Plug (Discrete cable)



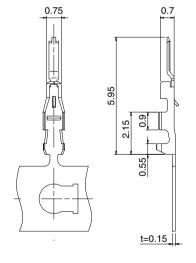


Shown terminated

- · Supplied in bag. (100 pieces/bag)
- · Contacts supplied separate

Part Number Number of contacts Insulator Color RoHS CL No. MDF76-30P-1C 547-0918-1 30 Beige YES

■Crimp contact



| Part Number | CL No. | Packaging | Quantity | Finish | RoHS |
|--------------------|---------------|-----------|-----------------|-------------|------|
| MDF76-2836PCFA(41) | 547-0919-4-41 | Reel | 1 Reel / 30,000 | Gold plated | YES |

Applicable wire (Tin plated annealed copper wire)

| Wire size (Stranded wire conductor) | Jacket diameter |
|-------------------------------------|-----------------|
| AWG#28 (7 / 0.127mm) | 0.6mm max. |
| AWG#30 (7 / 0.10mm) | |
| AWG#32 (7 / 0.08mm) | |
| AWG#36 (7 / 0.05mm) | 0.4mm max. |

Note: When using other than the recommended wire, contact nearest Hirose sales representative.

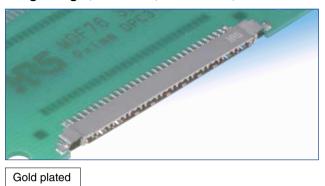
●Tools

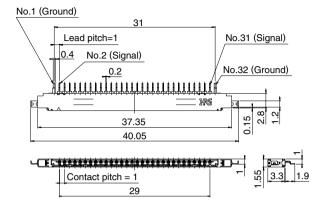
| Туре | Part Number | CL No. |
|-----------------|-------------------|------------|
| Applicator | AP105-MDF76-2836P | 901-4613-1 |
| Press | CM-105 | 901-0005-4 |
| Extraction tool | DF-C-PO(B) | 550-0179-2 |

All dimensions: mm

■Receptacles (Low profile)

●Right angle, Standard, mid-mount, SMT



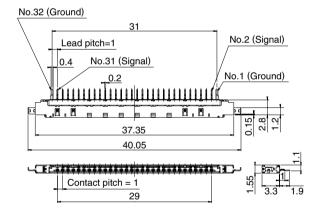


All dimensions: mm

| Part Number | CL No. | Number of contacts | Insulator Color | Packaging | Above the mounting surface | RoHS |
|---------------------|---------------|--------------------|-----------------|-------------------|----------------------------|------|
| MDF76KBW-30S-1H(55) | 547-0606-9-55 | 30 | Beige | 3,000 pcs. / reel | 1.0 mm | YES |

●Right angle, Reverse, mid-mount, SMT



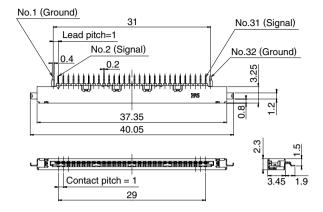


| Part Number | CL No. | Number of contacts | Insulator Color | Packaging | Above the mounting surface | RoHS |
|----------------------|---------------|--------------------|-----------------|-------------------|----------------------------|------|
| MDF76LBRW-30S-1H(55) | 547-0607-1-55 | 30 | Black | 3,000 pcs. / reel | 1.1 mm | YES |

■Receptacles (High profile)

●Right angle, Standard, mid-mount, SMT



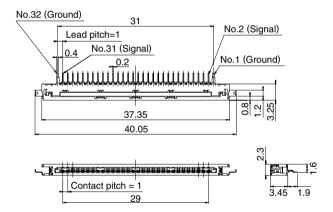


All dimensions: mm

| Part Number | CL No. | Number of contacts | Insulator Color | Packaging | Above the mounting surface | RoHS |
|--------------------|---------------|--------------------|-----------------|-------------------|----------------------------|------|
| MDF76TW-30S-1H(55) | 547-0912-5-55 | 30 | Beige | 2,500 pcs. / reel | 1.5 mm | YES |

●Right angle, Reverse, mid-mount, SMT

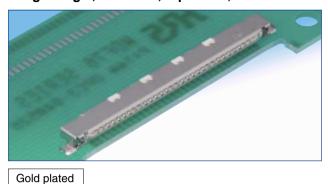


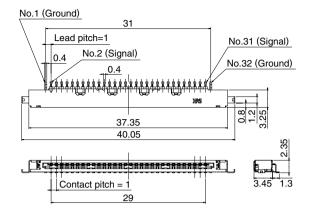


| Part Number | CL No. | Number of contacts | Insulator Color | Packaging | Above the mounting surface | RoHS |
|---------------------|---------------|--------------------|-----------------|-------------------|----------------------------|------|
| MDF76URW-30S-1H(55) | 547-0913-8-55 | 30 | Black | 2,500 pcs. / reel | 1.6 mm | YES |

■Receptacles (High profile)

•Right angle, Standard, top board, SMT





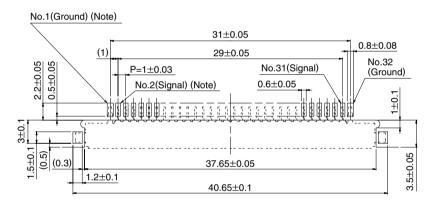
All dimensions: mm

| Part Number | CL No. | Number of contacts | Insulator Color | Packaging | Above the mounting surface | RoHS | |
|--------------------|---------------|--------------------|-----------------|-------------------|----------------------------|------|--|
| MDF76GW-30S-1H(55) | 547-0916-6-55 | 30 | Beige | 2,500 pcs. / reel | 2.35 mm | YES | |

■Recommended PCB mounting pattern

•Mid-mount

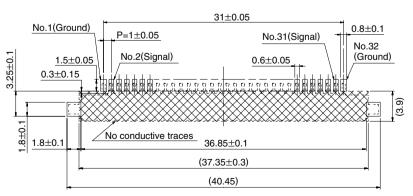
For receptacles: MDF76KBW-30S-1H(**) MDF76LBRW-30S-1H(**) MDF76TW-30S-1H(**) MDF76URW-30S-1H(**)



Note: For MDF76LBRW, MDF76URW, No.32 (Ground and No. 31 (Signal) are on left side.

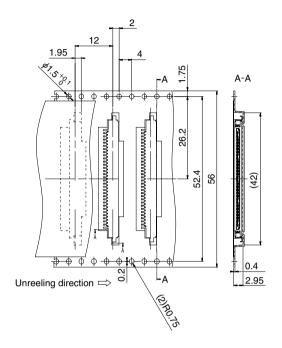
●Top board

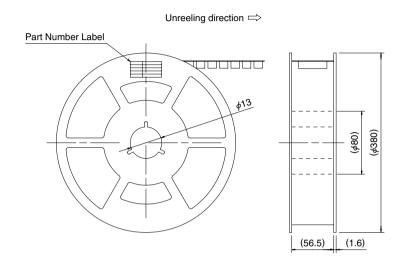
For receptacles: MDF76GW-30S-1H(**)



■Packaging Specifications

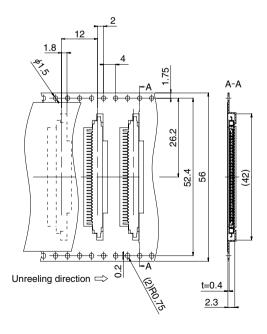
♦MDF76TW-30S-1H(55) MDF76URW-30S-1H(55) MDF76GW-30S-1H(55)

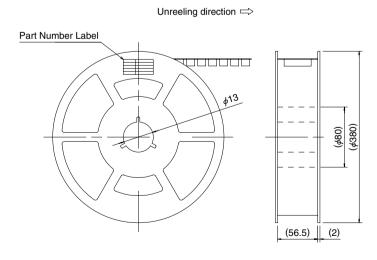




All dimensions: mm

♦MDF76KBW-30S-1H(55) MDF76LBRW-30S-1H(55)





● Usage Recommendations

| 1.Recommended temperature profile | |
|--|---|
| 1. Neconimended temperature profile | Temperature (°C) 10sMAX |
| | 250 |
| | 220°C \(\frac{1}{2} |
| | 200 |
| | 180°C |
| | 150 |
| | 60~120sec |
| | 100 |
| | |
| | |
| | / |
| | |
| | Time (Seconds) |
| | Note 1: Up to 2 cycles of Reflow soldering is possible under the same |
| | conditions, provided that there is a return to normal |
| | temperature between the first and second cycle. Note 2: The temperature profile indicates the board surface |
| | temperature at the point of contacts with the connector |
| | terminals. |
| 2.Recommended manual soldering | 300±10°C for 3 seconds |
| 3.Recommended screen thickness and open area ratio | Thickness: 0.15 mm Open area ratio: 100% |
| 4.Board warpage | Maximum of 0.03 mm at the connector center, with both ends of the |
| | connector as reference points. |
| 5.Cleaning conditions | Refer to "Nylon Connector Use Handbook". |
| 6.Wire preparation and contact crimping | Refer to "Nylon Connector Use Handbook". The crimp contact termination must be performed using specified tools. |
| | All dimensions and crimp conditions are listed in applicable Crimp |
| | Condition Table and Crimping Quality Standards Manual. |
| 7.Crimped contact extraction | ■ Insert the contact retention tool in the insulator body and carefully lift the |
| | molded-in retention tab while pulling on the wire at the same time (Fig. 1). Do not deflect the molded-in retention tab more than is needed to release |
| | the contact. The tab should return to its initial position after the contact is |
| | removed. |
| | Note: If the tab is not returning to it's initial position carefully push I back before inserting the crimped contact. |
| | Permanent breakage of the molded-in retention tab will require |
| | replacement of the entire plug. |
| | Contact extraction tool |
| | Plug Molded-in contact retention tab |
| | Pull-out |
| | |
| | |
| | Contact |
| | Figure 1. Contact Extraction |

| 8.Crimped contact insertion | Contact must be inserted horizontally oriented as shown on Fig. 2 Do NOT attempt to insert crimped contact in any other direction. Horizontal insertion! MDF76-30P-1C Insert MDF76-2836PCFA(41) Crimped contact Figure 2. Crimped Contact Insertion |
|-------------------------------|---|
| 9.Connector mating / unmating | Mating / unmating of the connectors should be done in the direction parallel to the receptacle's mounting surface. Do not attempt to mate/unmate in any other direction. Note: The connectors will self-guide themselves within the 20° angle, as shown in Fig. 3. MDF76 # W-30S-1H(**) Receptacle PCB Figure 3. Angular mating / unmating |
| 10.Precautions | Do not mate / unmate the connectors when the receptacle is NOT mounted on the PC board. Differences in color shade of molded components will not affect form, fit or function. Contact HRS if additional information is required. |

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