# **Waterproof Connectors for Outdoor Use**

**HR41** Series



### ■Features

# 1. Waterproof connector designed for outdoor use

Light weight, waterproof connector designed to withstand outdoor environments.

The weatherproof plastic shell provides the strength needed to withstand the elements.

## 2. Waterproof structure

Supports IP67 and IP68 ratings while in the mated condition. (Ratings explained below\*)

\*IP67: Submerged in 1m for 30 minutes

\*IP68: Submerged in 2m for 14 days

### 3. Bayonet locking system

The bayonet system is user-friendly and is simple enough to facilitate blind mating in dark or low light areas. (Fig.1)

## 4. Easy field assembly

User-friendly operations and assembly allow this connector to be wired in the field.

# 5. Compatible with commercial tooling

The crimp contact is compatible with commercial crimp tools that meet the JIS C 9711 standard.

### 6. Sequential Contact (Fig.3)

3 position: 2 step sequence 5 position: 3 step sequence

# 7. Designed to accommodate hot swapping (5 position plug)

Hot swapping condition: AC 20A, AC 300V (50 swap cycles).

This testing method conforms to UL1977 standards.

### 8. Surge resistant

The walled structure isolates each contact and provides enough insulation to protect against 15kV surges caused by lightning.

### 9. Gold plated contact area

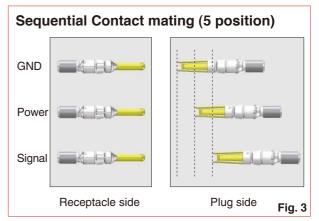
Gold plating is applied to the interface contact area to increase the reliability of its connection.

# 10. Safety standard certified

UL certification and TÜV certification have been achieved.







# **■**Product Specifications

		Current Rating	20A (5 position, includes 4 position	Operating	-40 to +105°C (general rating)
	Ratings		excluding ground are used)	Temperature Range	-40 to +65°C (rating for products certified by UL Standards)
		Voltage Rating	AC 600V,DC 400V	Storage	-10℃ to +60℃
				Temperature Range	-10 C to +60 C

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Items	Specifications	Conditions	
1. Contact resistance	Maximum of 2mΩ	Measured at DC 1A	
2. Insulation resistance	Minimum of 5,000MΩ	Measured at DC 500V	
3. Withstand voltage	No flashover or breakdown	3 pos. : Apply AC 4,260V for 1 minute 5 pos. : Apply AC 2,200V for 1 minute	
4. Vibration resistance	No electrical discontinuity of 10μs or more	10 cycles in 3 axial directions at a frequency of 10 - 500 - 10Hz, half amplitude 0.75mm and 11 min/cycle	
5. Shock resistance	No electrical discontinuity of 10μs or more	Acceleration 490m/s², duration 11ms, half-sine wave, 3 times each for 3 axial directions	
6. Durability	Contact resistance: Maximum of 4mΩ	200 mating cycles	
7. Temperature cycles	Insulation resistance: Maximum of $5,000M\Omega$	5 cycles of (-55°C for 30min → ambient temp for 2 to 3 minutes → 85°C for 30min → ambient temp for 2 to 3 minutes)	
8. Salt water spray	Functionality should not be damaged.	Spray 5% concentration salt water for 1,000 hours in mated connector condition.	
9. Moisture resistance	Insulation resistance Minimum of $50M\Omega$ (high humidity) Minimum of $500M\Omega$ (dry)	At temperature 40°C, humidity 90 to 95%, for 96 hours	
10. Water resistance	No water intrusion into connector inside	Left submerged in water in mated condition at depth of 2m for 14 days.	

Depending on the structure and use of the cable, cable clamping force and cable stress, the waterproof performance may differ from what is noted above. Please check the performance before using the connector.

# ■Materials / Finish

Component	Materials	Finish	UL standard (noncombustible)
Insulator	Polyamide resin, PBT resin		UL94V-0
Contact	Copper alloy	Partially gold plated	
O-ring, gasket	Silicon rubber		

# ■Product Number Structure

**●**Connector

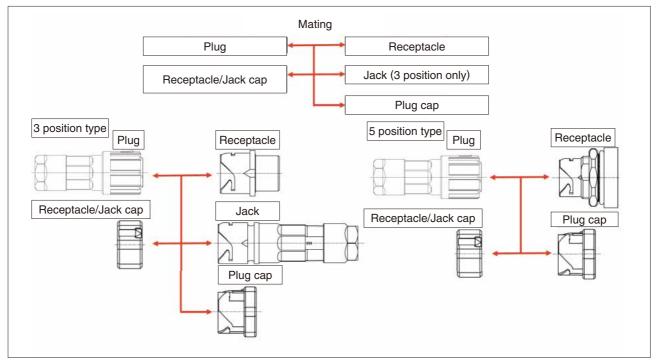
$$\frac{\mathsf{HR41}}{\mathsf{0}} - \underbrace{\frac{25}{9}}_{\mathsf{0}} \underbrace{\frac{\mathsf{W}}{\mathsf{0}}}_{\mathsf{0}} \underbrace{\frac{\mathsf{P}}{\mathsf{0}}}_{\mathsf{0}} \underbrace{\frac{\mathsf{A}}{\mathsf{0}}}_{\mathsf{0}} - \underbrace{\frac{3}{9}}_{\mathsf{0}} \underbrace{\frac{\mathsf{C}}{\mathsf{0}}}_{\mathsf{0}} \underbrace{(**)}_{\mathsf{0}}$$

**•**Crimp Contact

$$\frac{\mathsf{HR41}}{\bullet} - \frac{\mathsf{S}}{\bullet} \frac{\mathsf{C}}{\bullet} - \frac{1}{\bullet} \frac{2}{\bullet} \frac{1}{\bullet} \frac{(**)}{\bullet}$$

1 Series name HR41	8 Shape of contact S: Female contact	
2 Shell size: 25	P : Male contact	
3 Specialty W: Waterproof type	Contact wiring type C : Crimp	
4 Lock mechanism B: Bayonet lock	Additional product specifications will be identified by	
5 Shell type P: Plug	the addition of (01), (02)etc. as needed.	
R : Receptacle	form of the contact 1 : Loose piece contacts	
J : Jack	Shape 2: Denotes the compatible wire gauge and	
6 Serial symbol	will be identified by the use of 1, 2, 3 etc.	
Number of contact : 3, 5	Plating of the contact area 1 : Gold plated	

# **● Diagram of Connector Mating Combinations**



### ●Connector

Plug	Receptacle	Jack		
HR41-25WBPD-3SC	l l l l l l l l l l l l l l l l l l l	LIDAA OSMIDID ODO		
HR41-25WBPE-3SC	HR41-25WBR-3PC	HR41-25WBJB-3PC HR41-25WBJF-3PC		
HR41-25WBPF-3SC		111141 2344001 01 0		
HR41-25WBP-5SC	HR41-25WBRA-5PC			

# ●Plug cap

Plug	Cap	
HR41-25WBPD-3SC		
HR41-25WBPE-3SC	LID44 OFWED O	
HR41-25WBPF-3SC	HR41-25WBP-C	
HR41-25WBP-5SC		

# ●Receptacle/Jack cap

Receptacle	Cap	
HR41-25WBR-3PC		
HR41-25WBRA-5PC	HD41-05WBD-C	
HR41-25WBJB-3PC	HR41-25WBR-C	
HR41-25WBJF-3PC		

# **●** Combination of Applicable Crimp Contacts

Plug	Crimp contact	
HR41-25WBPD-3SC	HR41-SC-111	
HR41-25WBPE-3SC	HR41-SC-121	
HR41-25WBPF-3SC	HR41-SC-141	
HR41-25WBP-5SC	HR41-SC-151	

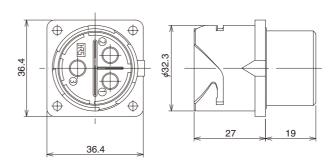
Receptacle	Crimp contact	
HR41-25WBR-3PC	HR41-PC-111 HR41-PC-121	
HR41-25WBRA-5PC	HR41-PC-151	

Jack		Crimp contact
	HR41-25WBJB-3PC	HR41-PC-111
	HR41-25WBJF-3PC	HR41-PC-121

# **■**3 Position Type

# ●Receptacle (Panel mount version)



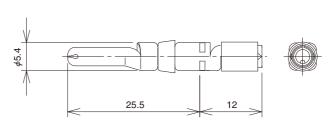


Part No.	HRS No.	No. of contacts	
HR41-25WBR-3PC	141-0006-0	3	

Note: The above products can be mated with male contacts.

# Male contacts



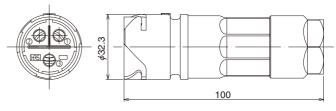


Туре	Part No.	HRS No.	Gold Plating Thickness in Contact Area	Applicable (should satisfy requirement	
	HR41-PC-111	141-0002-0	0.2 <i>μ</i> m	① Conductor cross section 2 Conductor outer dia. 3.3 to $5.5 \text{mm}^2$ Max of $\phi 3.1$ Max of $\phi 6$ (10 to 12 AWG)	
Loose	HR41-PC-111(01)	141-0002-0 01	0.76µm		
contacts	HR41-PC-121	141-0004-5	0.2 <i>μ</i> m	1) Conductor cross section 2) Conductor outer dia.	1.3 to 2.5mm <sup>2</sup> Max of φ2.0
	HR41-PC-121(01)	141-0004-5 01	0.76µm	③ Jacket outer dia.	Max of $\phi$ 6 (14 to 16 AWG)

3 pieces per pack

# •Jack



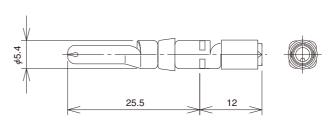


Part No.	HRS No.	No. of contacts	Applicable cable	Remarks
HR41-25WBJB-3PC	141-0017-7 00	2	$\phi$ 11.8 $\pm$ 0.4	
HR41-25WBJF-3PC	141-0019-2 00	3	$\phi$ 13.5 $\pm$ 0.7	

Note: The above products can be mated with male contacts.

# ●Male contact





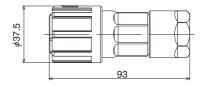
Туре	Part No.	HRS No.	Gold Plating Thickness in Contact Area	Applicable Cabl (should satisfy requirements of	
	HR41-PC-111	141-0002-0	0.2 <i>μ</i> m	① Conductor cross section 3.3 to ② Conductor outer dia. Max	o 5.5mm² of <i>ø</i> 3.1
Loose	HR41-PC-111(01)	141-0002-0 01	0.76 <i>µ</i> m	$\begin{tabular}{ll} \begin{tabular}{ll} \beg$	
contact	HR41-PC-121	141-0004-5	0.2 <i>μ</i> m	① Conductor cross section 1.3 to ② Conductor outer dia. Max	o 2.5mm² of <i>φ</i> 2.0
	HR41-PC-121(01)	141-0004-5 01	0.76µm		of $\phi$ 6 o 16 AWG)

3 pieces per pack

# **●Plug**





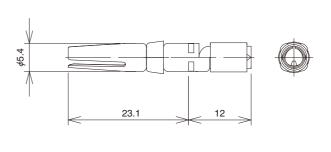


Part No.	HRS No.	No. of contacts	Applicable Cables	Remarks
HR41-25WBPD-3SC	141-0023-0		φ9±0.6	
HR41-25WBPE-3SC	141-0024-2	3	φ10.1±0.6	2 step sequence
HR41-25WBPF-3SC	141-0026-8		φ13.5±0.7	

Note: The above products can be mated with female contacts.

### •Female contacts





Туре	Part No.	HRS No.	Gold Plating Thickness in Contact Area	Applicable (should satisfy requirement	
	HR41-SC-111	141-0001-7	0.2 <i>μ</i> m	<ol> <li>Conductor cross section</li> <li>Conductor outer dia.</li> </ol>	3.3 to 5.5mm <sup>2</sup> Max of $\phi$ 3.1
	HR41-SC-111(01)	141-0001-7 01	0.76 <i>μ</i> m		Max of $\phi$ 6 (10 to 12 AWG)
Loose	HR41-SC-121	141-0003-2	0.2 <i>μ</i> m	<ol> <li>Conductor cross section</li> <li>Conductor outer dia.</li> </ol>	1.3 to 2.5mm <sup>2</sup> Max of $\phi$ 2.0
contacts	HR41-SC-121(01)	141-0003-2 01	0.76 <i>μ</i> m		Max of <i>ϕ</i> 6 (14 to 16 AWG)
	HR41-SC-141	141-0008-6	0.2 <i>μ</i> m	<u> </u>	5.5 to 6.5mm <sup>2</sup> Max of $\phi$ 3.4
	HR41-SC-141(01)	141-0008-6 01	0.76 <i>μ</i> m		Max of φ6 (10 AWG)

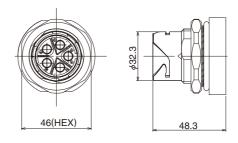
3 pieces per pack

Note: The HR41-SC-151, HR41-SC-111, HR41-SC-121 and HR41-SC-141 all utilize different contact structures and cannot be used in the same housing at the same time.

# **■**5 Position Type

# ●Nut-Fastened, Back-Mount Type



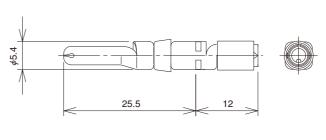


Part No.	HRS No.	No. of contacts
HR41-25WBRA-5PC	141-0010-8	5

Note: Part noted above requires all male contacts.

# Male Contact





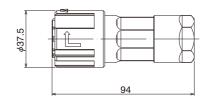
Туре	Part No.	HRS No.	Gold Plating Thickness in Contact Area	Applicable Cable (should satisfy requirements of ①, ② and ③)
Loose contacts	HR41-PC-151	141-0012-3	0.2 um	

5 pieces per pack

# **●Plug**





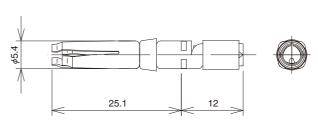


Part No.	HRS No.	No. of contacts	Applicable Cables	Remarks
HR41-25WBP-5SC	141-0009-9	5	φ11±0.3	3 step sequence

Note: The above product can be mated with female contacts.

### Female Contact





Туре	Part No.	HRS No.	Gold Plating Thickness in Contact Area	Applicable Cable (should satisfy requirements of ①, ② and ③)
Loose contacts	HR41-SC-151	141-0011-0	0.2µm	① Conductor cross section $0.75 \text{ to } 2.5 \text{mm}^2$ ② Conductor outer dia. Max of $\phi 2.4$ ③ Jacket outer dia. Max of $\phi 6$ (14 to 18 AWG)

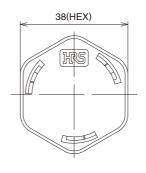
5 pieces per pack

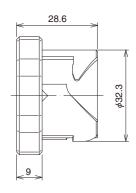
Note: The HR41-SC-151, HR41-SC-111, HR41-SC-121 and HR41-SC-141 all utilize different contact structures and cannot be used in the same housing at the same time.

# **■**Cap

# ●Plug cap



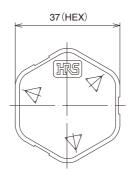


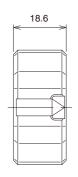


Part No.	HRS No.	Applicable Connectors
HR41-25WBP-C	141-0021-4	HR41-25WBPD-3SC HR41-25WBPE-3SC HR41-25WBPF-3SC HR41-25WBP-5SC

# ●Receptacle/Jack cap







Part No.	HRS No.	Applicable Connectors
HR41-25WBR-C	141-0022-7	HR41-25WBR-3PC HR41-25WBRA-5PC HR41-25WBJB-3PC HR41-25WBJF-3PC

# **♦** Tools

Type	Part No.	HRS No.
Contact extraction tool	HR41-TP	150-0256-9



# Recommended Crimp Tools

# 

Tool Maker	Part No.
HOZAN TOOL INDUSTRIAL CO.LTD	P-75
LOBTEX CO.,LTD.	AK15A
NICHIFU Co.,ltd	NH1

# ♦ Pneumatic Crimp Tools

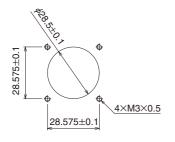
Tool Maker	Part No.
Izumi Products Company	AC-5N.D Dies No.1 Head

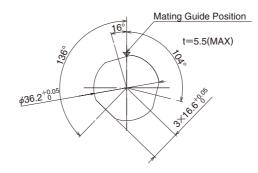




Note: Please perform regular maintenance on your crimp tool according to its instruction manual. Doing so will ensure that it performs within the stated tolerances.

# Panel Mount Hole Dimensions





# Precautions for using connectors

- 1. Assembly and installation of connectors and components should be done in reference to the specified assembly procedures and with the proper amount of tightening torque.
  - Care should be taken that loosening or damage could result when the torque is improperly applied. (Please contact your Hirose representative for the correct procedures.)
- 2. After mating a connector, pull on the cable slightly to confirm the connector is firmly in place.

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